

产品技术指标
Technical Specifications of Labelstock

代号 Product Code	W1MP4		
产品结构 Label construction	70g 优质双胶纸/GH503/85g 白 PEK 70gsm High-quality Offset Paper/GH503/85g White PEK		
面材 Facestock	70g 优质双胶纸 70gsm High-quality Offset Paper		
胶水 Adhesive	GH503		
底材 Liner	85g/m ² 白色 PEK 85gsm White PEK		
技术指标 Items	Specifications	单位 Unit	方法 Test Method
面材 Facestock			
厚度 Caliper	85±10%	μm	GB/T 451.3-2003
克重 Basic Weight	70±10%	%	GB/T 451.2-2002
白度 Brightness	≥85	%	GB/T 7974-2002
<p>本产品采用优质双胶纸面材，具有很好的吸墨性，可用于一般的彩色印刷及喷墨打印。 This product uses high-quality offset Paper, has a good ink absorption. Suitable for general color printing and inkjet printing.</p>			
胶粘剂 Adhesive			
初粘力 'Loop' Tack	≥12 or PT	N/25mm	FTM9, ss
90° 剥离力 (20min) Peel Adhesion (90°)	≥6 or PT	N/25mm	FTM2, ss
最低标贴温度 Minimum Application Temp.	10℃		
使用温度 Service Temp.	-15℃ — +65℃		
<p>本产品采用通用型热熔胶，具有较高的初粘性，在诸多包装材料上均有优异的表现性能。不适合在 PVC 表面上应用。不推荐小口径及不规则表面或经常挤压的瓶体，使用前须在最终使用环境下进行全面的贴标测试。 This product uses general hot melt adhesive, the initial viscosity and the final stickiness are high, it has excellent performance on various packing materials. This product is not suitable for PVC surface. Not recommend applying on irregular surface or bottle which is squeezed frequently. Labeling testing is always recommended before production.</p>			
底材			

Liner			
克重 Basic Weight	85±10%	gsm	GB/T 451.2-2002
厚度 Caliper	100±10%	μm	GB/T 451.3-2003
纵向抗张强度 Tensile Strength (MD)	≥ 3.0	kN/m	GB/T 12914-2018
印刷及加工 Printing & Converting			
<p>◇ 本产品面材具有很好的吸墨性，可用于一般卷筒及单张纸的彩色印刷及喷墨，打印适合制作各种低光泽度标签，标价标签等。 This product is designed for laser printing, surface material has a good ink absorption, suitable for the production of low-gloss labels, price tags and computer printing labels.</p> <p>◇ PEK 厚底纸具有良好的模切性能 Thick PEK paper has a good die-cutting performance.</p> <p>◇ 建议印刷前进行油墨测试。 Ink testing is always recommended before production.</p> <p>◇ 应避免复卷张力过大，导致标签溢胶。 To avoid adhesive oozing from the label edge, tension should be controlled during rewinding.</p>			
Storage & Preservation			
<p>◇ 在温度 23±2℃、相对湿度 50±5%的情况下，有效期为 1 年。超过有效期的产品，经检验合格仍可使用。 One year when stored at 23±2℃ and 50±5% RH. If test qualified, the label can continually been used after shelf life.</p>			

特别说明 (Note) :

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All relative materials' description, technical specification and usage recommendation are based upon tests believed to be reliable but do not represent a guarantee.
- 由于产品的使用条件和加工条件不同，在使用之前请测试，避免未知的风险。
Test before production to avoid potential risks, due to various operating environment and processing conditions.
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