

产品技术指标 Technical Specifications of Labelstock			
代号 Product Code	ACHG5		
产品结构 Label construction	80g 铜版纸/GE101/黄格 80gsm Semigloss Paper/GE101/ Yellow Glassine		
面材 Facestock	80g 铜版纸 80gsm Semigloss Paper		
胶水 Adhesive	GE101		
底材 Liner	57g 黄格 57gsm Yellow Glassine		
技术指标 Items	Specifications	单位 Unit	方法 Test Method
面材 Facestock			
定量 Basis Weight	80±10%	g/m <sup>2</sup>	GB/T 451.2-2002
厚度 Caliper	69±10%	μm	GB/T 451.3-2003
白度 Brightness	≥88	%	GB/T 7974-2013
平滑度 Evenness	≥900	s	GB/T 7974-2013
本产品面材经过超级研光处理，表面光滑，高白度，主推荐空白模切。 The surface material of this product has been super calendered, with smooth surface and high whiteness. Blank die cutting is recommended.			
胶粘剂 Adhesive			
初粘力 'Loop' Tack	≥13 或纸撕裂 ≥13 or PT	N/25mm	FTM9, ss
90° 剥离力 (20min) Peel Adhesion (90°)	≥6 或纸撕裂 ≥6 or PT	N/25mm	FTM2, ss
最低标贴温度 Minimum Application Temp.	10℃		
使用温度 Service Temp.	-10℃ — +80℃		

本产品采用高粘永久性丙烯酸类胶粘剂，在诸多包装材料上均有优异的表现性能，不推荐用于高速贴标及小口径、弧面、高度弯曲和粗糙的表面贴标，使用前需在最终使用环境下进行全面的贴标测试。

This product adopts high-viscosity permanent acrylic adhesive, which has excellent performance on many packaging materials. It is not recommended to be used for high-speed labeling and small-caliber, curved, highly curved and rough surface labeling. Before use, a comprehensive labeling test should be carried out in the final use environment.

**底材  
Liner**

<b>克重 Basic Weight</b>	57±10%	gsm	GB/T 451.2-2002
<b>厚度 Caliper</b>	52±10%	µm	GB/T 451.3-2003
<b>纵向抗张强度 Tensile Strength (MD)</b>	≥ 5.0	kN/m	GB/T 12914-2018

**印刷及加工  
Printing & Converting**

- ◇ 本产品适合用于胶版、凹版、柔版多种印刷方式但不能用于精美图片印刷。  
This product is suitable for offset printing, gravure printing and flexographic printing, but it cannot be used for fine picture printing.
- ◇ 应注意控制油墨的粘度，避免过粘的油墨造成涂层的脱落。  
Attention should be paid to controlling the viscosity of ink to avoid coating shedding caused by over-sticky ink.
- ◇ 优异的纸张加工性能，适合轮转及平式的加工方式。  
Excellent paper processing performance, suitable for rotary and flat processing methods.
- ◇ 应避免复卷张力过大，导致标签溢胶。  
Excessive rewinding tension should be avoided, resulting in label overflow.

**Storage & Preservation**

- ◇ 在温度 23±2℃、相对湿度 50±5% 的情况下，有效期为 1 年。超过有效期的产品，经检验合格仍可使用。  
One year when stored at 23±2℃ and 50±5% RH. If test qualified, the label can continually be used after shelf life.

特别说明 (Note) :

1. 冠豪所有有关材料的说明、技术信息及使用推荐是基于我们认为可信的测试结果，但不构成一种担保。  
All relative materials' description, technical specification and usage recommendation are based upon tests believed to be reliable but do not represent a guarantee.
2. 由于产品的使用条件和加工条件不同，在使用之前请测试，避免未知的风险。  
Test before production to avoid potential risks, due to various operating environment and processing conditions.
3. 技术文件以冠豪现行条款为准，本出版物将替代之前的所有版本。我方有权更改所有信息，恕不另行通知。  
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