

产品技术指标
Technical Specifications of Labelstock

代号 Product Code	W6MK1		
产品结构 Label construction	90g 喷墨双胶纸/GH505/80g 白 CCK 90gsm Inkjet Woodfree Paper/GH505/80gsm White CCK		
面材 Facestock	90g 喷墨双胶纸 90gsm Inkjet Woodfree Paper		
胶水 Adhesive	GH505		
底材 Liner	80g/m ² 白色 CCK 80gsm White CCK		
技术指标 Items	Specifications	单位 Unit	方法 Test Method
面材 Facestock			
厚度 Caliper	90±10%	μm	GB/T 451.3-2003
白度 Brightness	≥85	%	GB/T 7974-2002
<p>本产品采用喷墨双胶纸面材，具有很好的吸墨性，可用于一般的彩色印刷及喷墨打印，打印色彩生动、自然，层次丰富。</p> <p>This product uses inkjet Woodfree paper surface material with good ink absorption, can be used for general color printing and inkjet printing.</p>			
胶粘剂 Adhesive			
初粘力 'Loop' Tack	≥14	N/25mm	FTM9, ss
90° 剥离力 (20min) Peel Adhesion (90°)	≥7 or PT	N/25mm	FTM2, ss
最低标贴温度 Minimum Application Temp.	10℃		
使用温度 Service Temp.	-15℃ — +65℃		
<p>本产品采用通用型热熔胶，具有较高的初粘性，不适合在 PVC 表面上应用。不推荐小口径及不规则表面或经常挤压的瓶体，使用前须在最终使用环境下进行全面的贴标测试。</p> <p>This product uses general hot melt adhesive, the initial viscosity and the final stickiness are high. Not recommend applying on irregular surface or bottle which is squeezed frequently. This product is not suitable for PVC surface. Labeling testing is always recommended before production.</p>			
底材 Liner			

克重 Basic Weight	80±10%	gsm	GB/T 451.2-2002
厚度 Caliper	78±10%	μm	GB/T 451.3-2003
纵向抗张强度 Tensile Strength (MD)	≥5.0	kN/m	GB/T 12914-2018
印刷及加工 Printing & Converting			
<ul style="list-style-type: none"> ◇ 本产品面材具有很好的吸墨性，可用于一般卷筒及单张纸的彩色印刷及喷墨打印。 ◇ This product is designed for laser printing, surface material has a good ink absorption, suitable for the production of low-gloss labels, price tags and computer printing labels. ◇ CCK 底纸具有良好的模切性能。 Thick CCK paper has a good die-cutting performance. ◇ 建议印刷前进行油墨测试。 Ink testing is always recommended before production. ◇ 应避免复卷张力过大，导致标签溢胶。 To avoid adhesive oozing from the label edge, tension should be controlled during rewinding. 			
Storage & Preservation			
<ul style="list-style-type: none"> ◇ 在温度 23±2℃、相对湿度 50±5%的情况下，有效期为 1 年。超过有效期的产品，经检验合格仍可使用。 One year when stored at 23±2℃ and 50±5% RH. If test qualified, the label can continually been used after shelf life. 			

特别说明 (Note) :

1. 冠豪所有有关材料的说明、技术信息及使用推荐是基于我们认为可信的测试结果，但不构成一种担保。
All relative materials' description, technical specification and usage recommendation are based upon tests believed to be reliable but do not represent a guarantee.
2. 由于产品的使用条件和加工条件不同，在使用之前请测试，避免未知的风险。
Test before production to avoid potential risks, due to various operating environment and processing conditions.
3. 技术文件以冠豪现行条款为准,本出版物将替代之前的所有版本。我方有权更改所有信息，恕不另行通知。
Guanhao reserves the right to interpret latest terms to the technical documents.

