

产品技术指标 Technical Specifications of Labelstock			
代号 Product Code	S2454		
产品结构 Label construction	70g 三防热敏纸/GH501/50g 蓝格 70gsm Top Coated Thermal Paper/GH501/50gsm Blue Glassine		
面材 Facestock	70g 三防热敏纸 70gsm Top Coated Thermal Paper		
胶水 Adhesive	GH501		
底材 Liner	50g 蓝格 50gsm Blue Glassine		
技术指标 Items	Specifications	单位 Unit	方法 Test Method
面材 Facestock			
定量 Basis Weight	70±10%	g/m ²	GB/T 451.2-2002
厚度 Caliper	73±10%	μm	GB/T 451.3-2003
白度 Brightness	≥80	%	GB/T 7974-2013
显色光密度 Dynamic Sensitivity	≥1.10		GB/T 28210-2011
防水性能 Water Resistance	≥60	%	GB/T 28210-2011
本产品采用有热敏涂层的平滑亮白纸，具有一定的防胶带性能、防水性能及抗刮擦能力，打印适应性强，符合 RoHs2.0 环保标准，双酚 A 含量符合欧盟 REACH 法规小于 0.02%的要求，适用于中低速条码打印机。 This product adopts smooth bright white paper with heat-sensitive coating, which has certain tape-proof performance, waterproof performance and scratch resistance, strong printing adaptability, meets RoHs2.0 environmental protection standards, and the bisphenol A content meets the requirements of EU REACH regulations of less than 0.02%, and is suitable for medium and low-speed bar code printers.			
胶粘剂 Adhesive			
初粘力 'Loop' Tack	≥14 或纸撕裂 ≥14 or PT	N/25mm	FTM9, ss
90° 剥离力 (20min) Peel Adhesion (90°)	≥7 或纸撕裂 ≥7 or PT	N/25mm	FTM2, ss
最低标贴温度 Minimum Application Temp.	10°C		
使用温度 Service Temp.	-15°C — +65°C		

本产品采用通用型热熔胶，具有较高的初粘性，在诸多包装材料上均有优异的表现性能。不适合在 PVC 表面上应用，不推荐小口径及不规则表面或经常挤压的瓶体，使用前须在最终使用环境下进行全面的贴标测试。

This product adopts universal hot melt adhesive, which has high initial viscosity and excellent performance on many packaging materials. It is not suitable for application on PVC surface, and it is not recommended to use bottles with small caliber and irregular surface or often squeezed. Before use, a comprehensive labeling test must be carried out in the final use environment.

**底材
Liner**

克重 Basic Weight	50±10%	gsm	GB/T 451.2-2002
厚度 Caliper	44±10%	µm	GB/T 451.3-2003
纵向抗张强度 Tensile Strength (MD)	≥ 4.2	kN/m	GB/T 12914-2018

**印刷及加工
Printing & Converting**

- ◇ 本产品适合用于多数传统印刷方式。
This product is suitable for most traditional printing methods..
- ◇ 由于产品的热敏特性，应避免超过 50℃ 的加工环境。
Due to the heat sensitivity of the product, the processing environment exceeding 50°C should be avoided .
- ◇ 运输加工过程注意减少材料摩擦与碰撞，以避免出现外圈或局部蹭黑现象发生。
During the transportation process, we should pay attention to reducing the friction and collision of materials, so as to avoid the occurrence of outer ring or local blackening.
- ◇ 含酒精或挥发性有机溶剂的油墨可能对热敏层产生破坏。
Ink containing alcohol or volatile organic solvents may damage the heat sensitive layer.
- ◇ 用于柔性版印刷时，推荐使用 UV 或水性油墨及光油。
UV or water-based ink and varnish are recommended for flexographic printing.
- ◇ 印刷前建议对油墨先行测试。
It is recommended to test the ink before printing .

Storage & Preservation

- ◇ 应避免长期暴露在 50℃ 以上环境中或阳光直接照射的情况保存。
Avoid long-term exposure to above 50°C or direct sunlight.
- ◇ 在温度 23±2℃、相对湿度 50±5% 的情况下，有效期为 9 个月。超过有效期的产品，经检验合格仍可使用。
Under the condition of temperature 23 2°C and relative humidity 50 5%, the validity period is 9 months. Products that have expired can still be used after inspection.

特别说明 (Note) :

1. 冠豪所有有关材料的说明、技术信息及使用推荐是基于我们认为可信的测试结果，但不构成一种担保。
All relative materials' description, technical specification and usage recommendation are based upon tests believed to be reliable but do not represent a guarantee.
2. 由于产品的使用条件和加工条件不同，在使用之前请测试，避免未知的风险。
Test before production to avoid potential risks, due to various operating environment and processing conditions.
3. 技术文件以冠豪现行条款为准,本出版物将替代之前的所有版本。我方有权更改所有信息，恕不另行通知。
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